



Revision Date: 03/02/2004

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**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** Loctite(R) 271(TM) Threadlocker High Strength  
**Product type:** Anaerobic Sealant  
**Company address:** Henkel Corporation  
1001 Trout Brook Crossing  
Rocky Hill, Connecticut 06067

**Item number:** 27121  
**Region:** United States  
**Contact Information:**  
Telephone: 860.571.5100  
Emergency telephone: 860.571.5100  
Internet: www.loctite.com

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Polyglycol dimethacrylate 25852-47-5	60-100	None	None	None
Bisphenol A fumarate resin 39382-25-7	10-30	None	None	None
Saccharin 81-07-2	1-5	None	None	None
Cumene hydroperoxide 80-15-9	1-5	None	None	1 ppm (6 mg/m <sup>3</sup> ) Skin (WEEL)

**3. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**HMIS:**

<b>Physical state:</b> Liquid	<b>HEALTH:</b>	1*
<b>Color:</b> Red	<b>FLAMMABILITY:</b>	1
<b>Odor:</b> Mild	<b>PHYSICAL HAZARD:</b>	1
	<b>Personal Protection:</b>	See Section 8

**WARNING:** CAUSES EYE IRRITATION.  
MAY CAUSE ALLERGIC SKIN REACTION.  
MAY CAUSE RESPIRATORY TRACT IRRITATION.

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects**

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** May cause allergic skin reaction.  
**Eye contact:** Contact with eyes will cause irritation.  
**Ingestion:** Not expected to be harmful by ingestion.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Remove to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
<b>Eye contact:</b>	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Keep individual calm. Obtain medical attention.

#### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	Greater than 93°C (200°F) Tagliabue closed cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits-lower %:</b>	Not available
<b>Flammable/Explosive limits-upper %:</b>	Not available
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Prevent product from entering drains or open waters.
<b>Clean-up methods:</b>	Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.

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See Section 2 for exposure limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid  
**Color:** Red  
**Odor:** Mild  
**Vapor pressure:** Less than 5 mm Hg at 27°C (80°F)  
**pH:** Not applicable  
**Boiling point/range:** Greater than 149°C (300°F)  
**Melting point/range:** Not available  
**Specific gravity:** 1.10  
**Vapor density:** Not available  
**Evaporation rate:** Not available  
**Solubility in water:** Slight  
**Partition coefficient (n-octanol/water):** Not available  
**VOC content:** 12%; 132 grams/liter (EPA Method 24)

## 10. STABILITY AND REACTIVITY

**Stability:** Stable.

**Hazardous polymerization:** Will not occur.

**Hazardous decomposition products:** Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapors. Phenols.

**Incompatibility:** Strong oxidizers. Strong acids. Strong reducing agents. Copper. Iron. Rust.

**Conditions to avoid:** See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

## 11. TOXICOLOGICAL INFORMATION

**Product toxicity data:** Acute oral LD50 >5000mg/kg (rat)(estimated). Acute dermal LD50 greater than 2000 mg/kg (rabbit) (estimated).

### Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Polyglycol dimethacrylate	No	No	No
Bisphenol A fumarate resin	No	No	No
Saccharin	No	No	No
Cumene hydroperoxide	No	No	No

### Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Polyglycol dimethacrylate	Allergen, Irritant
Bisphenol A fumarate resin	Allergen, Irritant
Saccharin	No Target Organs
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**EPA hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR):

**Proper shipping name:** Unrestricted  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA):

**Proper shipping name:** Unrestricted  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG):

**Proper shipping name:** Unrestricted  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None  
**Marine pollutant:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None.

**CERCLA/SARA Section 302 EHS:** None above reporting de minimus.  
**CERCLA/SARA Section 311/312:** Immediate Health Hazard, Delayed Health Hazard  
**CERCLA/SARA 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9) .

**California Proposition 65:** This product contains a chemical known to the State of California to cause cancer. o-Toluidine (CAS# 95-53-4).

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Domestic Substances List.  
**WHMIS hazard class:** D.2.A, D.2.B

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: Expanded chemical information in Section 2 and related sections.

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